



## LuK Service Info



# Instructions for fitting LuK clutch discs

When fitting a clutch disc, it is important to ensure that the installation direction is correct.

For this reason, an imprint or engraving can be found next to the hub on most clutch discs.

The installation direction of the clutch disc can then be determined using the markings.

The following table list all possible labels, including their translations:

COTE VOLANT	Flywheel Side
FW SIDE	Flywheel Side
SCHWUNGRADSEITE	Flywheel Side
GB SIDE	Gearbox Side
PP	Gearbox Side
GETRIEBESEITE	Gearbox Side
LATO CAMBIO	Gearbox Side
T/M SIDE	Gearbox Side
TRANS SIDE	Gearbox Side

Example:

If GEARBOX SIDE appears on the clutch disc, this side will be facing the gearbox if the installation direction is correct.



Images 1-4: Possible markings on the clutch disc

If there is no label present, the installation direction of the used clutch disc must be noted. The installation direction of the new clutch disc can then be reliably determined.

**Note:**

If the clutch disc is installed in an incorrect direction, this can lead to damage to the clutch system or cause the system to fail!

Please observe the vehicle manufacturer specifications!

**You want more? We can help!**

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